

S-18 All-Purpose Adhesive

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 1/13/2022 Revision date: 05/27/2025 Version: 3.4

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Trade name : S-18 All-Purpose Adhesive
Synonyms : Polychloroprene Adhesive Blend/Compound

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives
Restrictions on use : No additional information available

1.3. Supplier

Supplier
RH Adhesives
308 Old High Street
Acton, MA, 01720
USA
T 1-978-897-8000
sales@rhadhesives.com

1.4. Emergency telephone number

Emergency number : 1-800-535-5053 INFOTRAC; 1-352-323-3500 INFOTRAC International

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Reproductive toxicity Category 2	H361	Suspected of damaging fertility or the unborn child
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness
Specific target organ toxicity (repeated exposure) Category 2	H373	May cause damage to organs through prolonged or repeated exposure
Aspiration hazard Category 1	H304	May be fatal if swallowed and enters airways
Hazardous to the aquatic environment – Acute Hazard Category 1	H400	Very toxic to aquatic life
Hazardous to the aquatic environment – Chronic Hazard Category 1	H410	Very toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) :
H225 - Highly flammable liquid and vapor
H304 - May be fatal if swallowed and enters airways
H315 - Causes skin irritation
H319 - Causes serious eye irritation

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Precautionary statements (GHS US)

H336 - May cause drowsiness or dizziness
H361 - Suspected of damaging fertility or the unborn child
H373 - May cause damage to organs through prolonged or repeated exposure
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects
: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical, lighting, ventilating equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe vapors, mist, spray.
P261 - Avoid breathing vapors, mist, spray.
P264 - Wash hands and forearms, and other exposed area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection, face protection.
P301+P310 - If swallowed: Immediately call a POISON CENTER, a doctor.
P331 - Do NOT induce vomiting.
P302+P352 - If on skin: Wash with plenty of soap and water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P312 - Call a POISON CENTER, a doctor if you feel unwell.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use dry extinguishing powder, alcohol resistant foam, carbon dioxide (CO2) to extinguish.
P391 - Collect spillage.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Comments : *The substance contains 10-18 % of heptane [CAS 142-82-5] and can be used interchangeably with Heptane, branched, cyclic and linear [CAS 426260-76-6] or Solvent naphtha (petroleum), light aliph. [CAS 64742-89-8]. The substitution of the substance does not affect its classification. The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of § 1910.1200

Name	Product identifier	%	GHS US classification
Naphtha (petroleum), hydrotreated light*	CAS-No.: 64742-49-0	≥ 25 – < 40	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Toluene	CAS-No.: 108-88-3	≥ 25 – < 40	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401 Aquatic Chronic 3, H412
Ethyl acetate	CAS-No.: 141-78-6	≥ 5 – < 10	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Acetone	CAS-No.: 67-64-1	≥ 5 – < 10	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Talc	CAS-No.: 14807-96-6	< 0.25	Not classified
4-tert-Butylphenol	CAS-No.: 98-54-4	< 0.25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Aquatic Chronic 1, H410 Repr. 2, H361
Xylene	CAS-No.: 1330-20-7	< 0.05	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : If medical advice is needed, have product container or label at hand. Never give anything by mouth to an unconscious person.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.

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First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: If swallowed, seek medical advice immediately and show this container or label. Rinse mouth out with water. Do NOT induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Depression of the central nervous system, headaches, dizziness, drowsiness, loss of coordination.
Symptoms/effects after skin contact	: Causes skin irritation. Redness. Itching. Absorbed through the skin. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Causes serious eye irritation. Redness. Lacrimation. Itching. Blurred vision.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation, nausea, vomiting and diarrhea. Abdominal pain. May result in aspiration into the lungs, causing chemical pneumonia.
Chronic symptoms	: Suspected of damaging fertility. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure. May cause kidney and liver disease, and disorders of the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Alcohol-resistant foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor. Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors. Heating will cause a rise in pressure with a risk of bursting. In case of fire and/or explosion do not breathe fumes.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. Carbon dioxide. Carbon monoxide.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Evacuate the danger area. Move containers from fire area if it can be done without personal risk. Exercise caution when fighting any chemical fire. Fight fire with normal precautions from a reasonable distance. Use water spray or fog for cooling exposed containers. Prevent fire-fighting water from entering environment. Eliminate all ignition sources if safe to do so.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Wear fire/flame resistant/retardant clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Avoid contact with skin and eyes. No flames, no sparks. Eliminate all sources of ignition. Use special care to avoid static electric charges.
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6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
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Emergency procedures : Evacuate unnecessary personnel. Ventilate spillage area. Avoid breathing vapors, fume. Do not get in eyes, on skin, or on clothing. Do not touch or walk on the spilled product. No action shall be taken without appropriate training or involving any personal risk.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Avoid breathing (dust, vapor, mist, gas). Use non-sparking tools.

6.2. Environmental precautions

Avoid release to the environment. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Stop leak, if possible without risk. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Remove ignition sources.

Methods for cleaning up : Caution : this product can cause the floor to be slippery. Move containers from spill area. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. For large spills, confine the spill in a dike and charge it with wet sand or earth for subsequent safe disposal. Clean contaminated surfaces with an excess of water. Prevent entry to sewers and public waters. Use non-sparking tools.

Other information : Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation to minimize dust and/or vapor concentrations. Avoid breathing fume, vapors, mist. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid contact during pregnancy and while nursing. Eliminate all ignition sources if safe to do so. Handling this product may result in electrostatic accumulation. Use proper grounding procedures. Take precautionary measures against static discharge. Use explosion-proof equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not re-use container for any purpose.

Hygiene measures : Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Always wash hands after handling the product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Store in a dry place. Keep cool. Keep away from food, drink and animal feedingstuffs. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Store in accordance with local, regional, national or international regulation.

Incompatible products : Strong acids. Strong bases. Oxidizing agent.

Incompatible materials : Direct sunlight. Sources of ignition.

Storage area : Store in dry, cool, well-ventilated area.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Acetone (67-64-1)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Acetone
ACGIH OEL TWA	250 ppm
ACGIH OEL STEL	500 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	ACETONE
BEI (BLV)	25 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Acetone
OSHA PEL TWA	2400 mg/m³
	1000 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Toluene (108-88-3)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Toluene
ACGIH OEL TWA	20 ppm
Remark (ACGIH)	TLV® Basis: CNS, visual & hearing impair; female repro system eff; pregnancy loss. Notations: OTO; A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2023
USA - ACGIH - Biological Exposure Indices	
Local name	TOLUENE
BEI (BLV)	0.3 mg/g Kreatinin Parameter: o-Cresol (with hydrolysis) - Medium: urine - Sampling time: End of shift - Notations: B 0.03 mg/l Parameter: Toluene - Medium: urine - Sampling time: End of shift 0.02 mg/l Parameter: Toluene - Medium: blood - Sampling time: Prior to last shift of workweek
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Toluene
OSHA PEL TWA	200 ppm
OSHA PEL (Ceiling)	300 ppm
Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift	500 ppm 10 mins.

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Toluene (108-88-3)	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-2
Ethyl acetate (141-78-6)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Ethyl acetate
ACGIH OEL TWA	400 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr
Regulatory reference	ACGIH 2021
USA - OSHA - Occupational Exposure Limits	
Local name	Ethyl acetate
OSHA PEL TWA	1400 mg/m ³
	400 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Xylene (1330-20-7)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Xylene, mixed isomers (Dimethylbenzene)
ACGIH OEL TWA	20 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; hematologic eff; ototoxicity (for mixtures containing p-xylene); CNS impair. Notations: OTO (for mixtures containing p-xylene); A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2023
USA - ACGIH - Biological Exposure Indices	
Local name	XYLENES (Technical or commercial grade)
BEI (BLV)	1.5 g/g Kreatinin Parameter: Methylhippuric acids - Medium: urine - Sampling time: End of shift
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Xylenes (o-, m-, p-isomers)
OSHA PEL TWA	435 mg/m ³
	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Talc (14807-96-6)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Talc
ACGIH OEL TWA	2 mg/m ³ (Containing no asbestos fibers. E - The value is for particulate matter containing no asbestos and < 1 % crystalline silica, R - Respirable particulate matter)
	2 mg/m ³ (Containing asbestos fibers. R - Respirable particulate matter)
	0.1 fibers/cm ³ (Containing asbestos fibers. F - Respirable fibers)
Remark (ACGIH)	Containing no asbestos fibers = TLV® Basis: Pulm fibrosis; pulm func. Notations: A4 Containing asbestos fibers = TLV® Basis: Pneumoconiosis; lung cancer; mesothelioma. Notations: A1 (Confirmed Human Carcinogen)

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Talc (14807-96-6)	
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Talc (not containing asbestos) (Silicates (less than 1% crystalline silica))
OSHA PEL TWA	20 mppcf
Remark (OSHA)	Table Z-3. CAS No. source: eCFR Table Z-1.
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts

Exposure limit values of other components

Heptane (142-82-5)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Heptane, isomers (n-Heptane)
ACGIH OEL TWA	400 ppm
ACGIH OEL STEL	500 ppm
Remark (ACGIH)	TLV® Basis: CNS impair; URT irr
Regulatory reference	ACGIH 2021
USA - OSHA - Occupational Exposure Limits	
Local name	Heptane (n-Heptane)
OSHA PEL TWA	2000 mg/m³
	500 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Monitoring methods	
Monitoring methods	Refer to all applicable national, international and local regulations or provisions.

8.2. Appropriate engineering controls

Appropriate engineering controls	: Provide local exhaust or general room ventilation. Ensure exposure is below occupational exposure limits (where available). Handle in accordance with good industrial hygiene and safety procedures. Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls	: Avoid release to the environment. Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment. Personal protective equipment should be chosen according to the NIOSH standards and in discussion with the supplier of the protective equipment.

Hand protection:

Chemical resistant gloves (according to NIOSH standard). Please follow the instructions related to the permeability and the penetration time provided by the manufacturer. Selection of protective gloves should be made based on the type of task performed.

Eye protection:

Chemical goggles or safety glasses

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Skin and body protection:

Wear suitable protective clothing. Skin protection appropriate to the conditions of use should be provided

Respiratory protection:

Where excessive vapor, mist, or dust may result, use approved respiratory protection equipment. All respirators must conform to specifications for efficiency and performance indicated by OSHA Standard 29 CFR 1910.134 and NIOSH Standards

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Off-white
Odor	: Characteristic solvent-like
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > 35 °C (95.0 °F)
Flash point	: -7.78 °C (18.0 °F; Method: ASTM D-56)
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: 180 mm Hg (20 °C; 68 °F)
Relative vapor density at 20°C	: > 1 (heavier than air)
Relative density	: 0.81 (water=1)
Density	: 811.8 g/l
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 1044 – 1218 mm²/s
Viscosity, dynamic	: No data available
Explosion limits	: Lower explosion limit: 1 vol % Upper explosion limit: 12 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

VOC content	: 68 % (552 g/l)
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SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor. Can form explosive mixtures with air. Heating may cause a fire or explosion.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

Hazardous polymerization: Will not occur. Reacts vigorously with strong oxidizers and acids.

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10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Protect from sunlight. Overheating. Extremely high or low temperatures. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Acetone (67-64-1)

LD50 oral rat	5800 mg/kg
LD50 dermal rabbit	15688 mg/kg
LC50 Inhalation - Rat	44 g/m ³
ATE US (oral)	5800 mg/kg body weight
ATE US (dermal)	15688 mg/kg body weight
ATE US (vapors)	44 mg/l/4h
ATE US (dust, mist)	44 mg/l/4h

Toluene (108-88-3)

LD50 oral rat	5580 mg/kg
LD50 dermal rabbit	8390 mg/kg
LC50 Inhalation - Rat	25.7 mg/l/4h
ATE US (oral)	2600 mg/kg body weight
ATE US (dermal)	12000 mg/kg body weight
ATE US (vapors)	25.7 mg/l/4h
ATE US (dust, mist)	25.7 mg/l/4h

Ethyl acetate (141-78-6)

LD50 oral rat	5620 mg/kg
LD50 dermal rabbit	> 20 ml/kg
ATE US (oral)	5620 mg/kg body weight

Xylene (1330-20-7)

LD50 oral rat	4300 mg/kg
LC50 Inhalation - Rat [ppm]	5000 ppm/4h
ATE US (dermal)	1100 mg/kg body weight

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Xylene (1330-20-7)	
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Toluene (108-88-3)	
IARC group	3 - Not classifiable
Xylene (1330-20-7)	
IARC group	3 - Not classifiable
Talc (14807-96-6)	
IARC group	1 - Carcinogenic to humans, 3 - Not classifiable, 2B - Possibly carcinogenic to humans
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: May cause drowsiness or dizziness.
Xylene (1330-20-7)	
STOT-single exposure	May cause respiratory irritation.
Naphtha (petroleum), hydrotreated light* (64742-49-0)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Xylene (1330-20-7)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: May be fatal if swallowed and enters airways.
Viscosity, kinematic	: 1044 – 1218 mm ² /s
Symptoms/effects after inhalation	: Depression of the central nervous system, headaches, dizziness, drowsiness, loss of coordination.
Symptoms/effects after skin contact	: Causes skin irritation. Redness. Itching. Absorbed through the skin. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Causes serious eye irritation. Redness. Lacrimation. Itching. Blurred vision.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation, nausea, vomiting and diarrhea. Abdominal pain. May result in aspiration into the lungs, causing chemical pneumonia.
Chronic symptoms	: Suspected of damaging fertility. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure. May cause kidney and liver disease, and disorders of the central nervous system.
Other information	: No experimental study on the product is available. The information given is based on our knowledge of the components and the classification of the product is determined by calculation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Very toxic to aquatic life with long lasting effects. Do not allow product to spread into the environment.
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Acetone (67-64-1)	
LC50 - Fish [1]	4144.846 mg/l (96 h, Oncorhynchus mykiss)
EC50 - Crustacea [1]	1679.66 mg/l (48 h, Daphnia magna, static)
LC50 - Fish [2]	6210 – 8120 mg/l (96 h, Pimephales promelas, static)
EC50 - Crustacea [2]	12600 – 12700 mg/l (48 h, Daphnia magna)
Toluene (108-88-3)	
LC50 - Fish [1]	15.22 – 19.05 mg/l (96 h, Pimephales promelas, flow-through)
EC50 - Crustacea [1]	5.46 – 9.83 mg/l (48 h, Daphnia magna, static)
LC50 - Fish [2]	12.6 mg/l (96 h, Pimephales promelas, static)
EC50 - Crustacea [2]	11.5 mg/l (48 h, Daphnia magna)
NOEC chronic crustacea	0.74 mg/l (Ceriodaphnia dubia)
Ethyl acetate (141-78-6)	
LC50 - Fish [1]	220 – 250 mg/l (96 h, Pimephales promelas, flow-through)
EC50 - Crustacea [1]	560 mg/l (48 h, Daphnia magna, static)
LC50 - Fish [2]	484 mg/l (96 h, Oncorhynchus mykiss, flow-through)
NOEC (chronic)	(21 days, Daphnia magna)
4-tert-Butylphenol (98-54-4)	
LC50 - Fish [1]	5.14 mg/l (96 h, Pimephales promelas, freshwater)
EC50 - Crustacea [1]	3.9 mg/l (48 h, Daphnia magna, freshwater)
NOEC chronic fish	2.3 mg/l (28 days, Cyprinus carpio, freshwater)
Xylene (1330-20-7)	
LC50 - Fish [1]	13.4 mg/l (96 h, Pimephales promelas, freshwater)
EC50 - Crustacea [1]	8.5 mg/l (48 h, Palaemonetes pugio, merine water)

12.2. Persistence and degradability

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Persistence and degradability	Biodegradability in water: no data available.
Acetone (67-64-1)	
Persistence and degradability	Readily biodegradable.
Toluene (108-88-3)	
Persistence and degradability	Rapidly degradable
Ethyl acetate (141-78-6)	
Persistence and degradability	Rapidly degradable
4-tert-Butylphenol (98-54-4)	
Persistence and degradability	Rapidly degradable
Xylene (1330-20-7)	
Persistence and degradability	Rapidly degradable

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Talc (14807-96-6)	
Persistence and degradability	Rapidly degradable
Naphtha (petroleum), hydrotreated light* (64742-49-0)	
Persistence and degradability	Rapidly degradable

12.3. Bioaccumulative potential

S-18 All-Purpose Adhesive	
Bioaccumulative potential	No data available concerning bioaccumulation.
Acetone (67-64-1)	
BCF - Fish [1]	0.69
Partition coefficient n-octanol/water (Log Pow)	-0.24
Toluene (108-88-3)	
Partition coefficient n-octanol/water (Log Pow)	2.65
Ethyl acetate (141-78-6)	
BCF - Fish [1]	30
Partition coefficient n-octanol/water (Log Pow)	0.6
4-tert-Butylphenol (98-54-4)	
BCF - Fish [1]	44 – 48
Partition coefficient n-octanol/water (Log Pow)	3
Xylene (1330-20-7)	
BCF - Fish [1]	8.1 – 25.9
Partition coefficient n-octanol/water (Log Pow)	3.12

12.4. Mobility in soil

S-18 All-Purpose Adhesive	
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

Other adverse effects : No other effects known.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not dispose of the packaging without first carrying out the necessary cleaning. Do not pierce or burn, even after use.
Additional information	: Flammable vapors may accumulate in the container.
Ecological information	: Avoid release to the environment.

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SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No	: UN1133
UN-No. (TDG)	: UN1133
UN-No. (IMDG)	: 1133
UN-No. (IATA)	: 1133

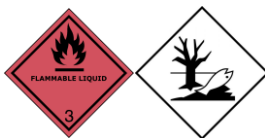
14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Adhesives
Proper Shipping Name (TDG)	: ADHESIVES
Proper Shipping Name (IMDG)	: ADHESIVES
Proper Shipping Name (IATA)	: Adhesives

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT)	: 3
Hazard labels (DOT)	: 3



TDG

Transport hazard class(es) (TDG)	: 3
Hazard labels (TDG)	: 3



IMDG

Transport hazard class(es) (IMDG)	: 3
Hazard labels (IMDG)	: 3



IATA

Transport hazard class(es) (IATA)	: 3
Hazard labels (IATA)	: 3



14.4. Packing group

Packing group (DOT)	: II
Packing group (TDG)	: II
Packing group (IMDG)	: II
Packing group (IATA)	: II

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14.5. Environmental hazards

Dangerous for the environment : Yes
Marine pollutant : Yes



Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN1133
DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).
B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.
IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Packaging Non Bulk (49 CFR 173.xxx) : 173
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L
DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

TDG

UN-No. (TDG) : UN1133
Explosive Limit and Limited Quantity Index : 5 L
Excepted quantities (TDG) : E2
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 5 L
Emergency Response Guide (ERG) Number : 128

IMDG

Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
Packing provisions (IMDG) : PP1
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP1, TP8
EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS

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Stowage category (IMDG) : B
Properties and observations (IMDG) : Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

IATA

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y341
PCA limited quantity max net quantity (IATA) : 1L
PCA packing instructions (IATA) : 353
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 364
CAO max net quantity (IATA) : 60L
Special provision (IATA) : A3
ERG code (IATA) : 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Toluene	CAS-No. 108-88-3	≥ 25 – < 40%
Xylene	CAS-No. 1330-20-7	< 0.05%

Acetone (67-64-1)

CERCLA RQ	5000 lb
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Toluene (108-88-3)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	1000 lb
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Ethyl acetate (141-78-6)

CERCLA RQ	5000 lb
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Xylene (1330-20-7)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	100 lb
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15.2. International regulations

CANADA

Acetone (67-64-1)

Listed on the Canadian DSL (Domestic Substances List)

Toluene (108-88-3)

Listed on the Canadian DSL (Domestic Substances List)

Ethyl acetate (141-78-6)

Listed on the Canadian DSL (Domestic Substances List)

4-tert-Butylphenol (98-54-4)

Listed on the Canadian DSL (Domestic Substances List)

Xylene (1330-20-7)

Listed on the Canadian DSL (Domestic Substances List)

Talc (14807-96-6)

Listed on the Canadian DSL (Domestic Substances List)

Naphtha (petroleum), hydrotreated light* (64742-49-0)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Acetone (67-64-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Toluene (108-88-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Ethyl acetate (141-78-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

4-tert-Butylphenol (98-54-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Xylene (1330-20-7)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

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Talc (14807-96-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on IARC (International Agency for Research on Cancer)

Naphtha (petroleum), hydrotreated light* (64742-49-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

 **WARNING:** This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 05/27/2025
Data sources : Supplier's safety documents.
Training advice : Training staff on good practice.
Other information : SDS prepared by. H2 Compliance.

Full text of H-phrases

H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Indication of changes:

1.1. Product identifier.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.